



USED OIL ACCEPTANCE CRITERIA

Test	Test Method	Criteria			Comments
		Min	Target	Max	
Appearance	Visual check	--	Report	--	Report signs of Multiple Phases, Emulsions or Solids
API Gravity at 60°F	D4052	--	--	<30	--
Water by Karl Fisher, Vol %	ASTM D6304	--	5	15	Criteria may be waived by Management on a case by case basis (e.g. in instances of sliding scales)
Compatibility (Caustic Coagulation)	Internal Test	--	Pass/Fail	--	Pass = No significant gelling
Flash Point (PMCC), °F	ASTM D93	140	--	--	--
PCBs, ppm	GC-ECD	--	--	< 2	--
pH value	pH meter	--	Report	--	--
Phosphorus, ppm	ASTM D5185	--	--	1500	--
Total Chlorine, ppm	EPA 9075	--	--	1000	>1000ppm must have rebottle presumption
Arsenic, ppm	EPA 6010	--	--	5	--
Cadmium, ppm	ASTM D5185	--	--	2	--
Chromium, ppm	ASTM D5185	--	--	10	--
Lead, ppm	ASTM D5185	--	--	100	--
Silicon, ppm	ASTM D5185	--	--	50	Criteria may be waived by Management on a case by case basis
Vanadium, ppm	ASTM D5185	--	Report	--	--
Nickel, ppm	ASTM D5185	--	Report	--	--
Titanium, ppm	ASTM D5185	--	Report	--	--